



Thomas D. Gatlin  
Vice President, Nuclear Operations  
803.345.4342

September 19, 2014

Document Control Desk  
U. S. Nuclear Regulatory Commission  
Washington, DC 20555

Dear Sir / Madam:

Subject: VIRGIL C. SUMMER NUCLEAR STATION (VCSNS), UNIT 1  
DOCKET NO. 50-395  
OPERATING LICENSE NO. NPF-12  
LICENSEE EVENT REPORT (LER 2014-004-00)  
CONDENSATE SYSTEM BYPASS VALVE FAILURE AND A  
PROCEDURE DEFICIENCY CAUSE LOSS OF FEEDWATER AND  
AUTOMATIC REACTOR TRIP

Attached is Licensee Event Report (LER) 2014-004-00, for the Virgil C. Summer Nuclear Station (VCSNS). This report describes the failure of the Condensate Demineralization System Condensate Bypass Valve to stroke open and the procedure deficiency that resulted in an automatic reactor trip. This report is submitted in accordance with 10CFR50.73(a)(2)(iv)(A).

Should you have any questions, please call Mr. Bruce Thompson at (803) 931-5042.

Very truly yours,

Thomas D. Gatlin

WLT/TDG/ts  
Attachment

c: K. B. Marsh  
S. A. Byrne  
J. B. Archie  
N. S. Carns  
J. H. Hamilton  
J. W. Williams  
W. M. Cherry  
V. M. McCree  
S. A. Williams  
NRC Resident Inspector  
QA Manager - L. W. Harris

Paulette Ledbetter  
J. C. Mellette  
EPIX Coordinator  
K. M. Sutton  
INPO Records Center  
Marsh USA, Inc.  
Maintenance Rule Engineer  
NSRC  
RTS (CR-14-04049/CR-14-04174)  
File (818.07)  
PRSF (RC-14-0153)

IE22  
NRK



## LICENSEE EVENT REPORT (LER)

(See Page 2 for required number of  
digits/characters for each block)

Estimated burden per response to comply with this mandatory collection request: 80 hours. Reported lessons learned are incorporated into the licensing process and fed back to industry. Send comments regarding burden estimate to the FOIA, Privacy and Information Collections Branch (T-5 F53), U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001, or by internet e-mail to Infocollects.Resource@nrc.gov, and to the Desk Officer, Office of Information and Regulatory Affairs, NEOB-10202, (3150-0104), Office of Management and Budget, Washington, DC 20503. If a means used to impose an information collection does not display a currently valid OMB control number, the NRC may not conduct or sponsor, and a person is not required to respond to, the information collection.

## 1. FACILITY NAME

V.C. Summer Nuclear Station, Unit 1

## 2. DOCKET NUMBER

05000 395

## 3. PAGE

1 OF 3

## 4. TITLE

CONDENSATE SYSTEM BYPASS VALVE FAILURE AND A PROCEDURE DEFICIENCY CAUSE LOSS OF FEEDWATER AND AUTOMATIC REACTOR TRIP

| 5. EVENT DATE              |     |      | 6. LER NUMBER   |                   |         | 7. REPORT DATE                              |     |      | 8. OTHER FACILITIES INVOLVED                           |               |   |  |
|----------------------------|-----|------|---|-------------------|---------|---|-----|------|--|---------------|---|--|
| MONTH                      | DAY | YEAR | YEAR  | SEQUENTIAL NUMBER | REV NO. | MONTH                                       | DAY | YEAR | FACILITY NAME  | DOCKET NUMBER |   |  |
| 7                          | 22  | 2014 | 2014  | 004               | 00      | 9   | 19  | 2014 | FACILITY NAME  | DOCKET NUMBER |   |  |
|                            |     |      |   |                   |         |   |     |      |  | 05000         |   |  |
|                            |     |      |   |                   |         |   |     |      |  | 05000         |   |  |
| 9. OPERATING MODE          |     |      | 11. THIS REPORT IS SUBMITTED PURSUANT TO THE REQUIREMENTS OF 10 CFR §: (Check all that apply) |                   |         |   |     |      |  |               |   |  |
| 1                          |     |      | <input type="checkbox"/> 20.2201(b)   |                   |         | <input type="checkbox"/> 20.2203(a)(3)(i)   |     |      | <input type="checkbox"/> 50.73(a)(2)(i)(C)             |               | <input type="checkbox"/> 50.73(a)(2)(vii)     |  |
|                            |     |      | <input type="checkbox"/> 20.2201(d)   |                   |         | <input type="checkbox"/> 20.2203(a)(3)(ii)  |     |      | <input type="checkbox"/> 50.73(a)(2)(ii)(A)            |               | <input type="checkbox"/> 50.73(a)(2)(viii)(A) |  |
|                            |     |      | <input type="checkbox"/> 20.2203(a)(1)  |                   |         | <input type="checkbox"/> 20.2203(a)(4)      |     |      | <input type="checkbox"/> 50.73(a)(2)(ii)(B)            |               | <input type="checkbox"/> 50.73(a)(2)(viii)(B) |  |
|                            |     |      | <input type="checkbox"/> 20.2203(a)(2)(i)   |                   |         | <input type="checkbox"/> 50.36(c)(1)(i)(A)  |     |      | <input type="checkbox"/> 50.73(a)(2)(iii)              |               | <input type="checkbox"/> 50.73(a)(2)(ix)(A)   |  |
| 10. POWER LEVEL<br><br>48% |     |      | <input type="checkbox"/> 20.2203(a)(2)(ii)  |                   |         | <input type="checkbox"/> 50.36(c)(1)(ii)(A) |     |      | <input checked="" type="checkbox"/> 50.73(a)(2)(iv)(A) |               | <input type="checkbox"/> 50.73(a)(2)(x)       |  |
|                            |     |      | <input type="checkbox"/> 20.2203(a)(2)(iii)   |                   |         | <input type="checkbox"/> 50.36(c)(2)        |     |      | <input type="checkbox"/> 50.73(a)(2)(v)(A)             |               | <input type="checkbox"/> 73.71(a)(4)          |  |
|                            |     |      | <input type="checkbox"/> 20.2203(a)(2)(iv)  |                   |         | <input type="checkbox"/> 50.46(a)(3)(ii)    |     |      | <input type="checkbox"/> 50.73(a)(2)(v)(B)             |               | <input type="checkbox"/> 73.71(a)(5)          |  |
|                            |     |      | <input type="checkbox"/> 20.2203(a)(2)(v)   |                   |         | <input type="checkbox"/> 50.73(a)(2)(i)(A)  |     |      | <input type="checkbox"/> 50.73(a)(2)(v)(C)             |               | <input type="checkbox"/> OTHER                |  |
|                            |     |      | <input type="checkbox"/> 20.2203(a)(2)(vi)  |                   |         | <input type="checkbox"/> 50.73(a)(2)(i)(B)  |     |      | <input type="checkbox"/> 50.73(a)(2)(v)(D)             |               | Specify in Abstract below or in NRC Form 366A |  |

## 12. LICENSEE CONTACT FOR THIS LER

## LICENSEE CONTACT

Bruce Thompson, Manager Nuclear Licensing

## TELEPHONE NUMBER (Include Area Code)

(803) 931-5042

## 13. COMPLETE ONE LINE FOR EACH COMPONENT FAILURE DESCRIBED IN THIS REPORT

| CAUSE | SYSTEM | COMPONENT | MANU-FACTURER | REPORTABLE TO EPIX | CAUSE | SYSTEM | COMPONENT | MANU-FACTURER | REPORTABLE TO EPIX |
|-------|--------|-----------|---------------|--------------------|-------|--------|-----------|---------------|--------------------|
| X     | SD     | V         | N/A           | N                  | D     | SD     | V         | N/A           | N                  |

## 14. SUPPLEMENTAL REPORT EXPECTED

☐ YES (If yes, complete 15. EXPECTED SUBMISSION DATE) ☒ NO

## 15. EXPECTED SUBMISSION DATE

| MONTH | DAY | YEAR |
|-------|-----|------|
|       |     |      |

ABSTRACT (Limit to 1400 spaces, i.e., approximately 15 single-spaced typewritten lines)

## 1.0 ABSTRACT

On 7/22/2014 at 0414, VC Summer Nuclear Station automatically tripped due to low Steam Generator water level in "C" Steam Generator. The trip was the result of the Condensate Bypass Valve, XVB09210-W1, failing to open as required while removing the Condensate Demineralization (WI) System from service during plant startup. With flow removed from the WI system and bypass valve XVB09210-W1 closed, condensate flow to the Deaerator Storage Tank (DAST) was isolated. All operating main Feedwater pumps tripped on DAST Low-Low level setpoint. The water level in the Steam Generators decreased and resulted in a reactor trip.

The cause of this event was failure of XVB09210-W1 to stroke open due to a failed solenoid actuator and a procedure deficiency in manipulating the WI System. For corrective actions, the solenoid actuator for XVB09210-W1 was replaced and the system operating procedure for the WI system has been revised to direct the operator to verify that XVB09210-W1 is has actuated open before reducing the flow through the Condensate Polishing Demineralizers.

This report is submitted in accordance with 10CFR50.73(a)(2)(iv)(A).

**LICENSEE EVENT REPORT (LER)  
CONTINUATION SHEET**

Estimated burden per response to comply with this mandatory collection request: 80 hours. Reported lessons learned are incorporated into the licensing process and fed back to industry. Send comments regarding burden estimate to the FOIA, Privacy and Information Collections Branch (T-5 F53), U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001, or by internet e-mail to [Infocollects.Resource@nrc.gov](mailto:Infocollects.Resource@nrc.gov), and to the Desk Officer, Office of Information and Regulatory Affairs, NEOB-10202, (3150-0104), Office of Management and Budget, Washington, DC 20503. If a means used to impose an information collection does not display a currently valid OMB control number, the NRC may not conduct or sponsor, and a person is not required to respond to, the information collection.

| 1. FACILITY NAME                    | 2. DOCKET | 6. LER NUMBER |                      |            | 3. PAGE |
|-------------------------------------|-----------|---------------|----------------------|------------|---------|
|                                     |           | YEAR          | SEQUENTIAL<br>NUMBER | REV<br>NO. |         |
| V.C. Summer Nuclear Station, Unit 1 | 05000 395 | 2014          | - 004                | - 00       | 2 OF 3  |

**NARRATIVE****2.0 EVENT DESCRIPTION**

On 7/22/2014 at 0414, while increasing in power following a planned maintenance outage, VC Summer Unit 1 automatically tripped due to low water level in "C" Steam Generator. Reactor power was 48% at the time of the turbine trip. The trip occurred when the Condensate Demineralization (WI) System Condensate Bypass Valve, XVB09210-WI, failed to open when taken to OPEN at the Filter/Demineralizer Control Panel (XPN0087). Due to procedural deficiencies, Operators at the local panel did not verify that valve XVB09210-WI actuated open. When the Condensate Polishing Demineralizer flow control valves were closed in later procedure steps, condensate flow through the polishing skid was isolated resulting in a loss of Condensate (CO) flow to the Deaerator. The loss of CO flow caused the Deaerator Storage Tank (DAST) to reach the low-low level setpoint, which tripped all Main Feedwater Pumps. The loss of Feedwater led to an automatic reactor trip on Lo-Lo Steam Generator level in "C" Steam Generator.

**3.0 EVENT ANALYSIS**

The CO System and the Feedwater System form the portion of the secondary plant cycle that returns water to the Steam Generators. The CO System collects condensed steam in the main and auxiliary condensers and pumps this condensate to the DAST where it becomes Feedwater in the Feedwater System.

The WI System is operated at low power levels during plant startup to clean up the CO System. CO polishing is provided by aligning the Condensate Pumps to the WI System, forcing flow through the powdered resin type Condensate Polishing Demineralizers at up to 50% of maximum condensate flow. Each demineralizer vessel can process 25% of full condensate flow. Three Condensate Polishing Demineralizers (two in service with one in regen or standby) are filled with ion exchange resin which produces pure water by removing chemical impurities and any particles suspended in the condensate water.

XVB09210-WI, Condensate Bypass Valve, is a non-safety 18 inch Jamesbury air operated butterfly valve that failed to open during power ascension due to a failed solenoid valve assembly. The solenoid operated valve (SOV) failed due to an aged elastomeric component. The type of solenoid operated valve (SOV) that failed is only associated with the WI System.

While performing the system operating procedure to remove the WI System from service, the operator at the Filter/Demineralizer Control Panel did not verify that there was a flow path through XVB09210-WI prior to isolating the flow through the Condensate Polishing Demineralizers. This resulted in the loss of all condensate flow.

The station's Reactor Protection System performed as designed and within their functional limits. All Emergency Feedwater pumps automatically started on Lo-Lo Steam Generator level and all control rods inserted fully.

**LICENSEE EVENT REPORT (LER)  
CONTINUATION SHEET**

| 1. FACILITY NAME                    | 2. DOCKET | 6. LER NUMBER |                      |            | 3. PAGE |
|-------------------------------------|-----------|---------------|----------------------|------------|---------|
| V.C. Summer Nuclear Station, Unit 1 | 05000 395 | YEAR          | SEQUENTIAL<br>NUMBER | REV<br>NO. | 3 OF 3  |
|                                     |           | 2014          | - 004                | - 00       |         |

**NARRATIVE**

**4.0 SAFETY SIGNIFICANCE**

A PRA sensitivity analysis was performed on the addition of a reactor trip. The initiating event frequency (IEF) is based on plant data, with the reactor trip value currently calculated as five events in 10.8 years, or 0.463/year. Therefore the new IEF, with the additional reactor trip, can be estimated as six events in 10.8 years, or 0.556/year.

The current core damage frequency (CDF) is 4.2239E-06 and the post event CDF is estimated at 4.2929E-06 (with one additional reactor trip).

The resultant change in core damage frequency ( $\Delta$ CDF) is 6.9E-08, which is below the risk significance threshold. This delta equates to an increase of approximately 1.63% in CDF.

**5.0 PREVIOUS OCCURRENCE**

There have been no previous occurrences of loss of condensate flow resulting in a reactor trip in the last three years.

**6.0 CORRECTIVE ACTIONS**

The solenoid actuator for XVB09210-WI was replaced and the valve was returned to functional status. The system operating procedure for the WI system has been revised to direct the operator to verify that XVB09210-WI has actuated open before reducing the flow through the condensate polisher vessels.

Additional corrective actions being evaluated and tracked by the station's corrective action program are: Enhanced training on the WI system, additional operating procedure enhancements, and increased preventative maintenance.